3300 XL 8 mm Proximity Transducer System

Datasheet

Cordant™

141194 Rev. AN



Description

The 3300 XL 8 mm Proximity Transducer System consists of:

- One 3300 XL 8 mm probe,
- One 3300 XL extension cable[1], and
- One 3300 XL Proximitor Sensor[2].

The system provides an output voltage that is directly proportional to the distance between the probe tip and the observed conductive surface and can measure both static (position) and dynamic (vibration) values. The system's primary applications are vibration and position measurements on fluid-film bearing machines, as well as Keyphasor reference and speed measurements[3].

The 3300 XL 8 mm system delivers the most advanced performance in our eddy current proximity transducer systems. The standard 3300 XL 8 mm 5-meter system also fully complies with the American Petroleum Institute's (API) 670 Standard for mechanical configuration, linear range, accuracy, and temperature stability. All 3300 XL 8 mm proximity transducer systems provide this level of performance and support complete interchangeability of probes, extension cables, and Proximitor sensors, eliminating the need to match or bench calibrate individual components.

Each 3300 XL 8 mm Transducer System component is backward compatible and interchangeable[4] with other non-XL 3300 series 5 mm and 8 mm transducer system components[5]. This compatibility includes the 3300 5 mm probe, for applications in which an 8 mm probe is too large for the available mounting space[6,7].

Baker Hughes

Specifications

Unless otherwise noted, the following specifications are for a 3300 XL 8 mm Proximitor Sensor, extension cable and 8 mm probe between +18°C and +27°C (+64°F to +80°F) at a maximum altitude of 2000 meters, with a -24 Vdc power supply, a 10 kΩ load, an AISI 4140 steel target, and a probe gapped at 1.27 mm (50 mils). Performance characteristics apply to systems that consist solely of 3300 XL 8 mm components. The system accuracy and interchangeability specifications do not apply to transducer systems that are calibrated to any target other than our AISI 4140 steel target.

Electrical

Proximitor Sensor Input	Accepts one non-contacting 3300-series 5 mm, 3300 XL 8 mm Proximity Probe and Extension Cable.
Power	Requires -17.5 Vdc to -26 Vdc when installed with non-incendive circuit connected per installation drawing 140979 at 12 mA maximum consumption, -23 Vdc to -26 Vdc with barriers. Operation at a more positive voltage than -23.5 Vdc can result in reduced linear range.
Supply Sensitivity	Less than 2 mV change in output voltage per volt change in input voltage.
Output Resistance	50 Ω

Nominal Probe DC Resistance	
Resistance (R_{PROBE}) from Center Conductor to Outer Conductor	
Probe Length (m)	**R_{PROBE}(Ω)**
0.5	7.45 ± 0.50
1.0	7.59 ± 0.50
1.5	7.73 ± 0.50
2.0	7.88 ± 0.50
3.0	8.17 ± 0.50
5.0	8.73 ± 0.50
9.0	9.87 ± 0.50

Nominal Extension Cable DC Resistance	
Resistance (R_{CORE}) from Center Conductor to Center Conductor	
Length of Extension Cable (m)	**RCORE (Ω)**
3.0	0.66 ± 0.10
3.5	0.77 ± 0.12
4.0	0.88 ± 0.13
4.5	0.99 ± 0.15
6.0	1.32 ± 0.21
7.0	1.54 ± 0.23
7.5	1.65 ± 0.25
8.0	1.76 ± 0.26
8.5	1.87 ± 0.28

Resistance (R_{JACKET}) from Outer Conductor to Outer Conductor	
Length of Extension Cable (m)	**R_{JACKET} (Ω)**
3.0	0.20 ± 0.04
3.5	0.23 ± 0.05
4.0	0.26 ± 0.05
4.5	0.30 ± 0.06
6.0	0.39 ± 0.08
7.0	0.46 ± 0.09
7.5	0.49 ± 0.10
8.0	0.53 ± 0.11
8.5	0.56 ± 0.11

Extension Cable Capacitance	69.9 pF/m (21.3 pF/ft) typical
Field Wiring	0.2 to 1.5 mm² (16 to 24 AWG). Recommend using 3 conductor shielded triad cable and tinned field wiring. Maximum length of 305 meters (1,000 feet) between the 3300 XL Proximitor Sensor and the monitor. See the frequency response graphs, Figures 10 and 12, for signal rolloff at high frequencies when using longer field wiring lengths.
Linear Range	2 mm (80 mils). Linear range begins at approximately 0.25 mm (10 mils) from target and is from 0.25 to 2.3 mm (10 to 90 mils) (approximately –1 to –17 Vdc).
Recommended Gap Setting for Radial Vibration	-9 Vdc [approximately 1.27 mm (50 mils)]
Incremental Scale Factor (ISF)	
Standard 5 or 1 meter System	7.87 V/mm (200 mV/mil) ± 5% including interchangeability error when measured in increments of 0.25 mm (10 mils) over the 80 mil linear range from 0°C to +45°C (+32°F to +113°F).
Standard 9 meter System	7.87 V/mm (200 mV/mil) ± 6.5% including interchangeability error when measured in increments of 0.25 mm (10 mils) over the 80 mil linear range from 0°C to +45°C (+32°F to +113°F).
Extended Temperature Range (ETR) for 5 and 9 Meter Systems	7.87 V/mm (200 mV/mil) ± 6.5% including interchangeability error when measured in increments of 0.25 mm (10 mils) over the 80 mil linear range from 0°C to +45°C (+32°F to +113°F).
Deviation from best fit straight line (DSL)	
Standard 5 or 1 meter System	Less than ±0.025 mm (±1 mil) with components at 0°C to +45°C (+32°F to +113°F).
Standard 9 meter System	Less than ±0.038 mm (±1.5 mil) with components at 0°C to +45°C (+32°F to +113°F).
Extended Temperature Range 5 and 9 meter Systems	Less than ±0.038 mm (±1.5 mil) with components at 0°C to +45°C (+32°F to +113°F).

Performance over Extended Temperatures	
Standard 5 or 1 meter System	Over a probe temperature range of –35°C to +120°C (-31°F to +248°F) with the Proximitor sensor and extension cable between 0°C to +45°C (+32°F to +113°F), the ISF remains within ±10% of 7.87 V/mm (200 mV/mil) and the DSL remains within ±0.076 mm (±3 mils). Over a Proximitor sensor and extension cable temperature range of –35°C to +65°C (-31°F to +149°F) with the probe between 0°C to +45°C (+32°F to +113°F), the ISF remains within ±10% of 7.87 V/mm (200 mV/mil) and the DSL remains within ±0.076 mm (±3 mils).
Standard 9 meter System	Over a probe temperature range of –35°C to +120°C (-31°F to +248°F) with the Proximitor sensor and extension cable between 0°C to +45°C (+32°F to +113°F), the ISF remains within ±18% of 7.87 V/mm (200 mV/mil) and the DSL remains within ±0.152 mm (±6 mils). Over a Proximitor sensor and extension cable temperature range of –35°C to +65°C (-31°F to +149°F) with the probe between 0°C to +45°C (+32°F to +113°F), the ISF remains within ±18% of 7.87 V/mm (200 mV/mil) and the DSL remains within ±0.152 mm (±6 mils).
Extended Temperature Range 5 and 9 meter Systems	Over a probe and extension cable temperature range of –35°C to +260°C (-31°F to +500°F) with the Proximitor sensor between 0°C to +45°C (+32°F to +113°F), the ISF remains within ±18% of 7.87 V/mm (200 mV/mil) and the DSL remains within ±0.152 mm (±6 mils).
Frequency Response	(0 to 10 kHz), +0, -3 dB, with up to 305 meters (1000 feet) of field wiring.
Minimum Target Size	15.2 mm (0.6 in) diameter (flat target)
Shaft Diameter	
Minimum	50.8 mm (2 in)
Recommended Minimum	76.2 mm (3 in)

When gapped at the center of the linear range, the interaction between two separate transducer systems (cross-talk) will be less than 50 mV on shaft diameters of at least 50 mm (2 in) or greater. You should take care to maintain minimum separation of transducer tips, generally at least 40 mm (1.6 in) for axial position measurements or 38 mm (1.5 in) for radial vibration measurements to limit cross-talk to 50 mV or less. Radial vibration or position measurements on shaft diameters smaller than 76.2 mm (3 in) will generally change the scale factor.

Effects of 60 Hz Magnetic Fields Up to 300 Gauss				
Output Voltage in Mil pp/Gauss				
Gap	5 or 1-meter Proximitor Sensor	9 meter Proximitor Sensor	Probe	Ext. Cable
10	0.0119	0.0247	0.0004	0.0004
50	0.0131	0.0323	0.0014	0.0014
90	0.0133	0.0348	0.0045	0.0045

Mechanical

Probe Tip Material	Polyphenylene sulfide (PPS).
Probe Case Material	AISI 303 or 304 stainless steel (SST).
Probe Cable Specifications	
Standard cable	75Ω triaxial, fluoroethylene propylene (FEP) insulated probe cable in the following total probe lengths: 0.5, 1, 1.5, 2, 3, 5, or 9 meters.
Extended Temperature Range cable	75Ω triaxial, perfluoroalkoxy (PFA) insulated probe cable in the following total probe lengths: 0.5, 1, 1.5, 2, 5, or 9 meters.
Armor (optional on both)	Flexible AISI 302 or 304 SST with FEP outer jacket.
Tensile Strength (Maximum Rated)	330 N (75 lbf) probe case to probe lead. 270 N (60 lbf) at probe lead to extension cable connectors.
Connector Material	Gold-plated brass or gold-plated beryllium copper.

Probe Case Torque		
Probe Type	**Maximum Rated**	**Recommended**
Standard forward mounted probes	33.9 N•m (300 in•lbf)	11.2 N•m (100 in•lbf)
Standard forward-mount probes - first three threads	22.6 N•m (200 in•lbf)	7.5 N•m (66 in•lbf)
Reverse-mount probes	22.6 N•m (200 in•lbf)	7.5 N•m (66 in•lbf)
Extension Cable Material		
Standard cable	75 Q triaxial, fluoroethylene propylene (FEP) insulated	
Extended Temperature Range cable	75Ω triaxial, perfluoroalkoxy (PFA) insulated.	
Minimum Cable Bend Radius	25.4 mm (1.0 in)	

3300 XL 8 mm components are both electrically and physically interchangeable with non-XL 3300 5 mm and 8 mm components when minimum permissible cable bend radius is observed.

Connector Material	Gold-plated brass or gold-plated beryllium copper.
Maximum Connector Torque	0.565 N•m (5 in•lbf)

Connector-to-Connector Recommended Torque	
Connector Type	**Tightening Instructions**
Two 3300 XL gold "click" type connectors	Finger tight
One non-XL stainless steel connector and one 3300 XL connector	Finger tight plus 1/8 turn using pliers
Materials	
Proximitor Sensor Material	A308 aluminum
Connector Material	Gold-plated brass or gold-plated beryllium copper.
Length	
System Length	5 or 9 meters (including extension cable) or 1 meter (probe only).
Weight	
Total System Weight (Typical)	0.7 kg (1.5 lb m)
Probe	323 g/m (11.4 oz)
Extension Cable	34 g/m (0.4 oz/ft)
Armored Extension Cable	103 g/m (1.5 oz/ft)
Proximitor Sensor	246 g (8.67 oz)

Thread Engagement Limits

Probe Case Thread	Maximum Length of Thread Engagement
3/8-24	0.563 in
M10x1	15 mm

Maximum thread engagement lengths are per the industry standard of 1.5 times the nominal thread diameter. A fit class matching that of the external probe thread is assumed for all internal threads. Applications with thread engagement lengths exceeding the values in the table above may exhibit binding during installation. Contact your Bently Nevada representative if you require probe thread engagement lengths exceeding the values above. Bently Nevada does not replace proximity probes under warranty due to excessive thread engagement lengths.

Environmental Limits

Probe Temperature Range	
Operating and Storage Temperature	
Standard Probe	-52°C to +177°C (-62°F to +350°F)
Extended Temperature Range Probe	-52°C to +218°C (-62°F to +425°F) for the probe tip; -51°C to +260°C (-60°F to +500°F) for the probe cable and connector.

Exposing the probe to temperatures below –34˚C (-30˚F) may cause premature failure of the pressure seal.

Probe Pressure
3300 XL 8 mm probes are designed to seal differential pressure between the probe tip and case. The probe sealing material consists of a Viton® O ring. Probes are not pressure tested prior to shipment. Contact our custom design department if you require a test of the pressure seal for your application.

It is the responsibility of the customer or user to ensure that all liquids and gases are contained and safely controlled should leakage occur from a proximity probe. In addition, solutions with high or low pH values may erode the tip assembly of the probe causing media leakage into surrounding areas. Bently Nevada does not be held responsible for any damages resulting from leaking 3300 XL 8 mm proximity probes. In addition, 3300 XL 8 mm proximity probes does not be replaced under the service plan due to probe leakage.

Extension Cable Temperature Range	
Operating and Storage Temperature	
Standard Cable	-52°C to +177°C (-62°F to +350°F)
Extended Temperature Range Cable	-52°C to +260°C (-62°F to +500°F)

Proximitor Sensor Temperature Range	
Operating Temperature	-52°C to +100°C (-62°F to +212°F)
Storage Temperature	-52°C to +105°C (-62°F to +221°F)

Probe Relative Humidity
Less than a 3% change in Average Scale Factor (ASF) when tested in 93% humidity in accordance with IEC standard 68 2 3 for up to 56 days.

Unthreaded length must be at least 20 mm less than the case length.

Order in increments of 10 mm
Length configurations:
Maximum unthreaded length: 230 mm
Minimum unthreaded length: 0 mm
Example: **0 6** = 60 mm

B: Overall Case Length Option

Order in increments of 10 mm
Metric thread configurations:
Maximum case length: 250 mm
Minimum case length: 20 mm
Example: **0 6** = 60 mm

C: Total Length Option

05	0.5 meter (1.6 feet)
10	1.0 meter (3.3 feet)
15	1.5 meter (4.9 feet)
20	2.0 meters (6.6 feet)
50	5.0 meters (16.4 feet)
90	9.0 meters (29.5 feet)

5-meter probes are designed for use with the 5 meter Proximitor sensor only.

D: Connector and Cable-Type Option

01	Miniature coaxial ClickLoc connector with connector protector, standard cable
02	Miniature coaxial ClickLoc connector, standard cable
11	Miniature coaxial ClickLoc connector with connector protector, FluidLoc cable
12	Miniature coaxial ClickLoc connector, FluidLoc cable

E: Agency Approval Option

00	Not required
05	CSA, ATEX, IECEx Approvals

3300 XL 8 mm Reverse Mount Probes

330105-02-12-CC-DD-EE3/8-24 UNF threads(2)

330106-05-30-CC-DD-EE M10 x 1 threads(2)

Option Descriptions

C: Total Length Option

05	0.5 meter (1.6 feet)
10	1.0 meter (3.3 feet)
15	1.5 meter (4.9 feet)
20	2.0 meters (6.6 feet)
50	5.0 meters (16.4 feet)
90	9.0 meters (29.5 feet)

5-meter probes are designed for use with the 5 meter Proximitor sensor only.

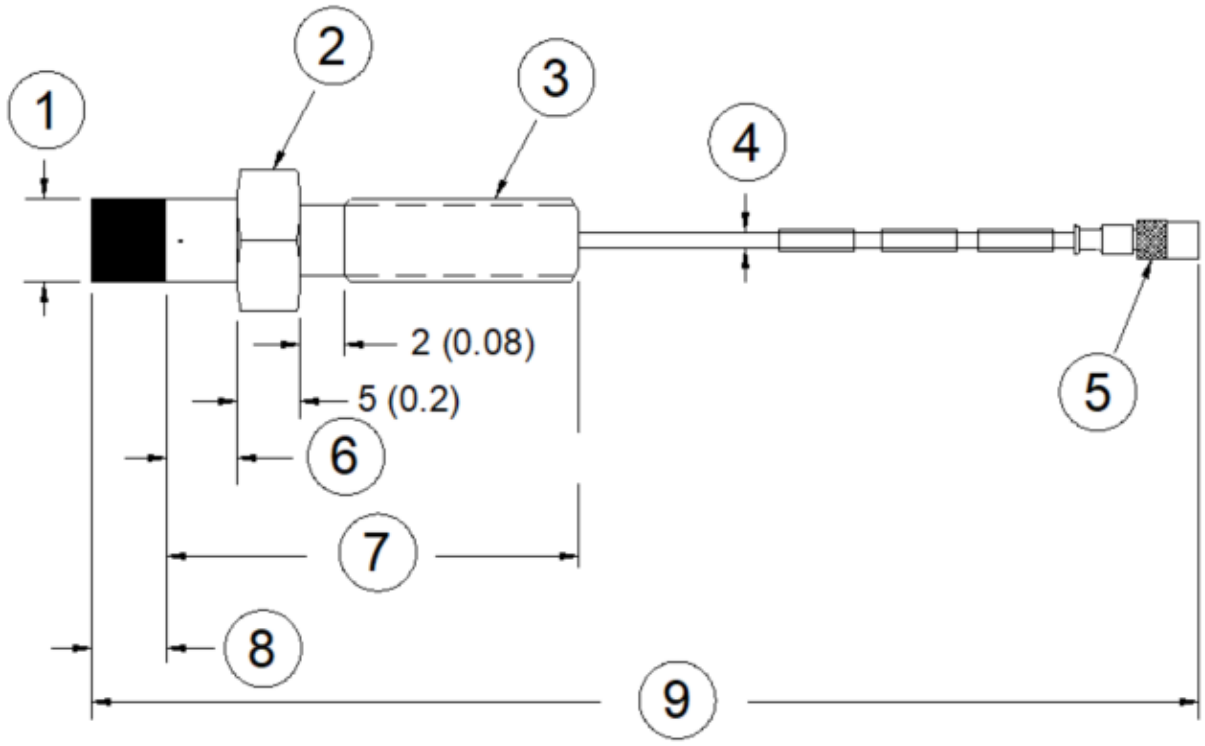
D: Connector and Cable-Type Option

02	Miniature ClickLoc coaxial connector
12	Miniature ClickLoc coaxial connector , FluidLoc cable

The FluidLoc cable option –12 is not necessary on the vast majority of 330105 and 330106 installations due to the presence of the probe sleeve. Consider carefully the application before ordering the FluidLoc cable option for these probes.

E: Agency Approval Option

00	Not required
05	CSA, ATEX, IECEx Approvals

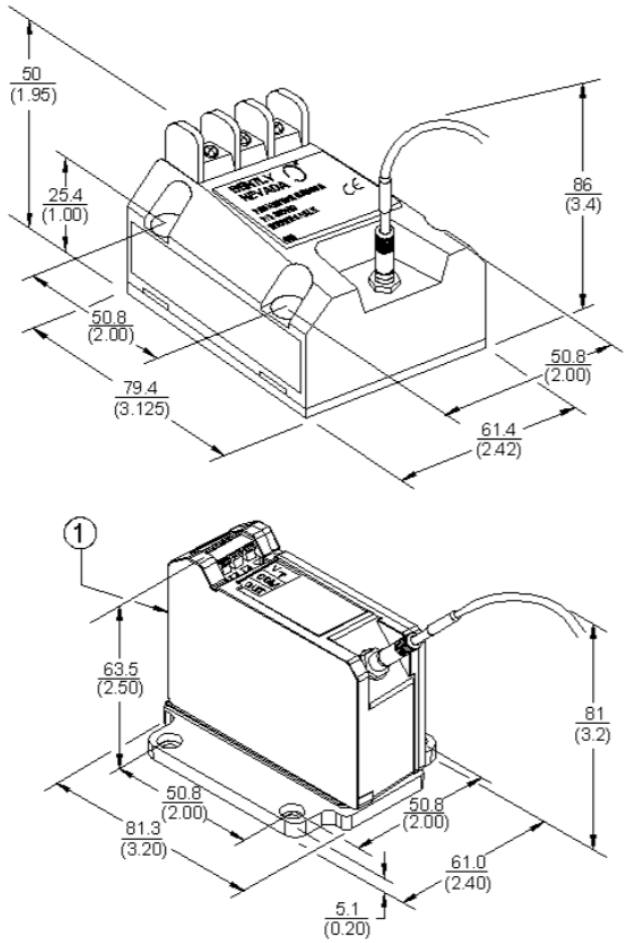


1. Probe tip, 8.0 mm (0.31 in) diameter
2. 7/16 in or M10 hexagonal
3. Case thread
4. 75 Ω cable, 3.68 mm (0.145 in) outside diameter
5. Miniature male coaxial connector, 7.24 mm (0.285 in) maximum outside diameter “D”
6. Unthreaded length “A”, 5.0 mm (0.20 in)
7. Case length “B”, 30 mm (1.2 in)
8. 6.0 mm (0.235 in) maximum
9. Total length “C”, +30%, -0%[3]

Figure 15: 3300 XL 8 mm Proximity Probes, Reverse Mount [4, 7]

330105 and 330195, 3/8-24 UNF-2A threads

330106 and 330196, M10X1 threads



1. Mounting option "A", Options –50 or -90

Figure 21: Physical Mounting Characteristics Showing Interchangeability of 3300 and 3300 XL Proximitor Sensors when 4-hole Mounting Option Is Used[8]

Figure Notes:

1. All dimensions on figures are in millimeters (inches) unless otherwise noted.
2. Standard mount 8 mm probes supplied with M17 or 9/16 inch lock nut.
3. Probes ordered with 5 or 9 meter integral cables have a length tolerance of +20%, -0%.
4. Reverse mount probes not available with armor or connector protector options.
5. Letters inside quotation marks on figures refer to probe ordering options.
6. Stainless steel armor is supplied with FEP outer jacket for standard probes, PFA outer jacket for ETR probes.
7. FEP jacket is standard non-armored portion of the cable for standard probes, PFA jacket on non-armored portion for ETR probes.
8. Use M3.5 or #6 screws for panel-mount Proximitor Sensors (screws provided when purchasing Bently Nevada housings).